



Products specification may be updated continually, please contact us for any inquiry. Released in March 2019

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Our products enhance your brand

Flat sheet MBR / FMBR

Spiral wound MBR / SMBR

Spacer Tube RO/NF STRO / STNF

Disc Tube RO/NF DTRO / DTNF

Flat sheet membrane



Company profile

RisingSun Membrane with location in Beijing China is a very professional membrane products' manufacturer for Microfiltration, Ultrafiltration, Nanofiltration, Reverse Osmosis, and Tubular Anode Cell. We are and will be always focusing on membrane R&D to meet customers' strict filtration needs. We can supply spiral-wound, flat, disc & tubular type. Till now, our membrane products have been widely used for wastewater, biotech fermentation, pharmaceuticals intermediates, dye and e-coat process etc.

We cooperate with so many steady customers worldwide. To meet customers' requirements, we are not only supply membrane products, but also membrane process design, system consultant service. Our key employees have more than a decade experience in membrane production and applications.

By means of introducing automatic production equipment, advanced membrane technology and raw material, carry out ISO 9001:2008 management, we can deliver more efficient membrane products for you.

We devote to

Supply integrated solution of membrane products for wastewater treatment.

Supply membrane products and process for liquid separation, concentration and clarification.

We positioning in

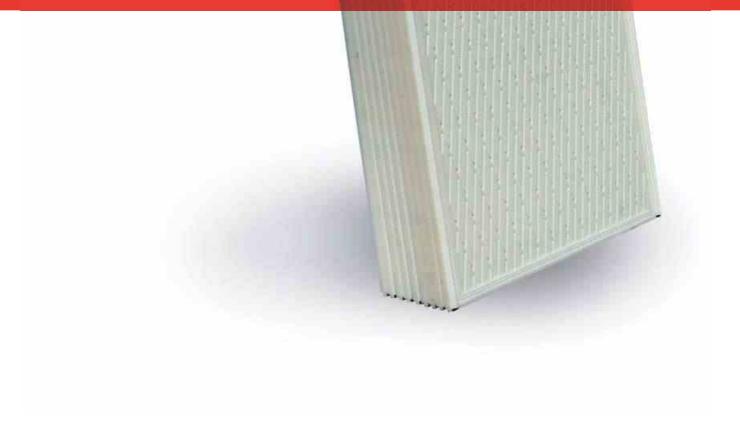
A professional manufacturer of membrane products used for waste water treatment. A professional manufacturer of specialty membranes.

Offer specialty and common membrane R & D for membrane application companies. Become a customer's unique product reserve base.

01/02 www.risingsunmem.com



More excellent flat sheet MBR (FMBR)



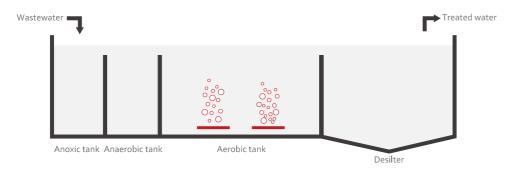


Flat sheet MBR (FMBR)

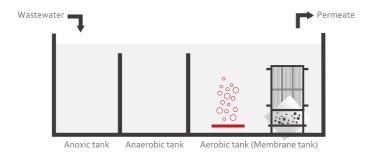
MBR Introduction

Membrane bioreactor (MBR) is the combination of a membrane process like microfiltration or ultrafiltration with a biological wastewater treatment process and the activated sludge process. It is now widely used for municipal and industrial wastewater treatment. This bioreactor possesses the advantages of membrane filtration and biological treatment technology. Membrane modules, which can replace the secondary sedimentation tank, are used to separate mud and water. The MBR process has obvious advantages compared with the traditional wastewater treatment technology.

Traditional wastewater treatment process



MBR Process



MBR Advantages

 $\label{thm:continuous} \mbox{Effluent high quality (low turbidity, low TSS) for regulatory or reuse purposes. } \\$

Not reliant on input water MLSS.

Longer activated sludge age and lower sludge disposal costs.

Smaller footprint.

Easy operation.

Flat sheet MBR (FMBR)

The difference between the MBR and Continuous Aeration System (CAS)

The water quality comparison of MBR and CAS

	Input water	Output water		
Description	Typical municipal wastewater	ME	3R	CAS
TURBIDITY (NTU)	-	Membrane	< 1	5-20
SDI	-	filtration	< 3	> 5
TSS(mg/L)	100-300	process	< 1	10-30
BOD₅(mg/L)	300		< 5	< 30
COD(mg/L)	600		< 30	< 100
NH_3 - $N(mg/L)$	30	Biological process	< 0.5	5-10
TN(mg/L)	40	process	< 15	> 25
TP(mg/L)	10-20		< 0.5	5-8

Note: The removal rate of BOD and COD is related with the biological treatment process.

The removal rate of NH3-N is different based on the degree of nitrification.

The removal rate of TN is different based on the degree of denitrification.

The removal of the phosphorus might need the chemical method.

The other comparisons of MBR and CAS

Description	MBR	CAS
Water quality	Directly reusable, higher than national standard	Meet national standard
Footprint	About 1/3-1/2 m ² /(m ³ .d-1)	About 1m²/(m³.d-1)
Construction investment	RMB2000-2600/(m³.d-1)	RMB1500-2000/(m³.d-1)
Operation cost	RMB0.7-1.0 /m ³	< 0.7RMB/m³ (Direct water discharge) < 1.0RMB/m³ (Reclaimed water discharge)
Excess sludge	1/3-1/5 of CAS	Volume big, high processing cost
Operations management	Few devices, simple flow process, easy to automatically control, stable operation and remote control feasible	Many devices, complicate flow process, easy to break down and high operation cost
Water application	Reclaimed water and water for industrial use	Emission on standard



Flat sheet MBR (FMBR)

SUN® Flat sheet MBR benefits

SUN® flat sheet membrane is made of PVDF, which has better chemical stability, fouling resistance and mechanical strength. With advanced membrane fabrication technology, we control the membrane pore size around 0.1 um to get a higher water flux and water quality. The mortise and tenon structure is used in the support plate to get a more stable spacing without side panels. The support plate can be installed from top and installed from one side without the limits of the construction site conditions.

The mortise and tenon structure



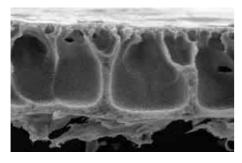




Laser engraving diamond flow path, coupled with special umbrella support structure, make the suction pressure distribution much better without diverting nonwoven fabrics. This structure reduces the risk of fouling and improves the water flow rate.

SUN® PVDF membrane electron micrograph

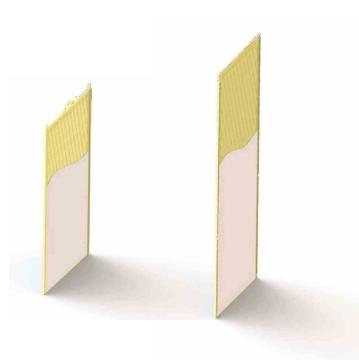
SUN® support plate flow channel for FMBR160





Flat sheet MBR (FMBR)

SUN® Flat sheet MBR element

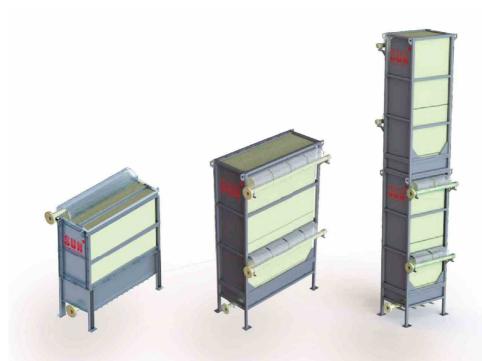


Items	Standard type	Long type
Model	FMBR80	FMBR160
Size (L×W×T) (mm)	1020×510×14	1810x 512x14
Membrane effective area (m²)	0.8	1.6
Weight (kg)	3	5
Permeate flux [I /(pc·d)]	320-550	640-1100
Membrane material	PVDF	PVDF
Membrane pore size(μm)	0.1	0.1
Plate material	ABS	ABS
Air flow rate [I /(min·pc)]	≥10	≥12
рН	3 ~ 12	3 ~ 12
Output turbidity (NTU)	< 1.0	< 1.0
Output SS (mg/ l)	≤5	≤5
Chemical cleaning	~ 5,000mg/l NaClO	~ 5,000mg/l NaClO

Note: For different water quality, there will be a different water flow rate. So the user should fully test the membrane module. This parameter is tested at 25 °C,-10KPa suction vacuum conditions based on municipal wastewater.

Flat sheet MBR (FMBR)

SUN® Flat sheet MBR module



Items	FMBR80			
Model	FMBR80-50	FMBR80-125	FMBR80-250-2	FMBR80-250-4
Permeate flux(m³/d)	16-26	38-65	150-260	300-520
Plate qty. (pc)	50	125	500	1000
Membrane effective area (m²)	40	100	400	800
Size (mm)(L×W×H)	820×600×1680	1885×600×1680	3720×600×2750	3720×600×4900
Air flow rate (L/min)	500	1250	3500	3500
Weight (kg)	120	230	900	1700

I tems	FMBR160			
Model	FMBR160-50	FMBR160-125	FMBR160-125-2	FMBR160-150-2
Permeate flux(m³/d)	32-50	75-130	150-260	180-310
Plate qty. (pc)	50	125	250	300
Membrane effective area (m²)	80	200	400	480
Size (mm)(L×W×H)	830×620×2550	1880×620×2550	1880×620×4500	2230×620×4500
Air flow rate (L/min)	600	1500	1750	2100
Weight (kg)	400	900	1700	2000

Note: We can provide a single membrane element and any size frame to meet customer's different requests. Such as: FMBR80-175, FMBR80-200, FMBR80-200-2 (double deck), FMBR80-200-4 (four deck), FMBR160-200, FMBR160-200-2 (double deck) etc.





Spiral wound MBR (SMBR)

SMBR Introduction

SMBR is a submerged backwashable spiral membrane, which is used in the field of industrial wastewater and other processes. SMBR is an innovative product which can implement washing flow from the permeate carrier side with certain pressure. The open flow channels enable aggressive air scouring where bubbles "scrub" the membrane surface to clean. Submerged systems rely on centrifugal pumps to generate a slight vacuum pressure pulling water through the membrane barrier layer. At the same time, its backwashing frequency is the same as hollow fiber membrane.



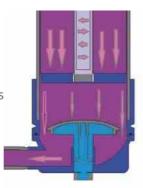


Features

Air scour can decrease the pollutant deposition on membrane surface

Open flow channels allows a lower pretreatment requirements Both submerged and split-type are acceptable with small footprint Frequent backwashing is allowable

The equipment investments and energy costs are lower

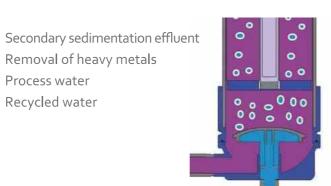


Applications

Industrial wastewater reuse RO pretreatment

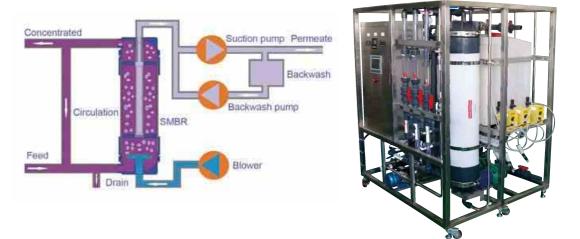
RO pretreatment Removal of heavy metals
Landfill leachate pretreatment Process water

Domestic wastewater reuse Recycled water



Spiral wound MBR (SMBR)

SMBR Introduction





Comparison of SMBR and Hollow fiber membrane

Identical Difference

Frequent backwashing SMBR has lower energy costs
Lower feed requirement SMBR has no risks of filament break

High recycle rate SMBR has open channels to prevent solid deposition

Spiral wound MBR (SMBR)

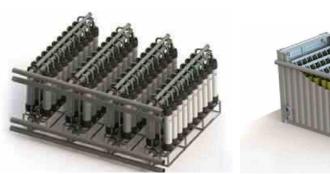
SMBR-10040 Specifications

SMBR-10040 Membrane element

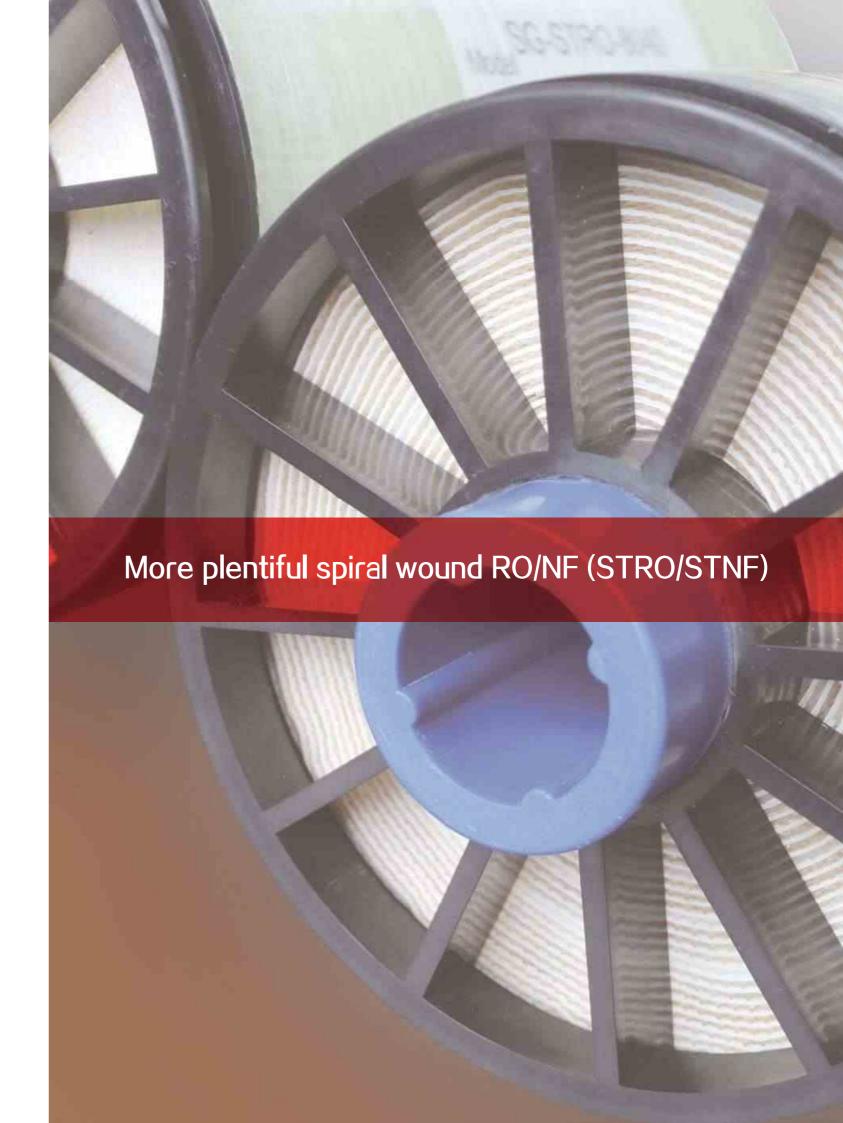
ems	Completed with vessel & caps	Membrane body only
	SP-SMBR-10040	SG-SMBR-10040
ective area(m²)	23	23
)	250	250
terial	PVDF/PES	PVDF/PES
re size(µm)	0.1	0.1
r)	0.1-0.7	0.1-0.7
	Split-type	Submerged
Positive(bar)	1.0	0.5
Negative(bar)	0.7	0.7
(l /h)	400-1000	400-1000
s)	2-11	2-11
	2-11.5	2-11.5
l/(min·pc)]	100	100
		SP-SMBR-10040 ective area(m²) 23 in) 250 PVDF/PES re size(µm) 0.1 or) 0.1-0.7 Split-type Positive(bar) 1.0 Negative(bar) 0.7 (l/h) 400-1000 s) 2-11 2-11.5

SMBR-10040 Membrane module

Items	SP-SMBR-20	SP-SMBR-80	SP-SMBR-160
Element qty. (pc)	20	80	160
Membrane effective area(m²)	460	1840	3680
Permeate flux(m³/h)	8-18	32-70	50-130
Size (mm)	3000×850×1900	3000×5800×1900	6060×2450×2600
Weight (kg)	700	2800	6000
Pipe material	PVC/SUS	PVC/SUS	PVC/SUS
Feed flux(m³/h)	10-22	38-80	60-150
Air flow rate[I /(min·module)]	2000	8000	16000









Spacer Tube RO/NF (STRO/STNF)

STRO/STNF Introduction

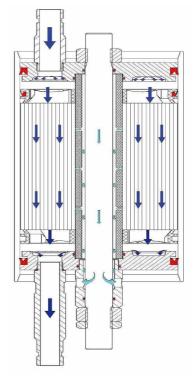
With the development of membrane technology industry, there are more and more special requirements to the performance of membrane products, such as lower feed water quality, higher pressure to increase concentration ratio, longer cleaning cycle and service life. As a result, the open channel type high pressure membrane arises at the historic moment.

Features

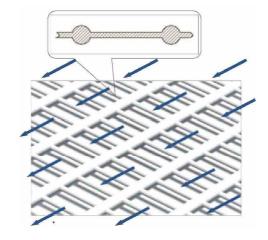
High strength and high pressure integral design Open feed spacer enables low flow resistance and low concentration polarization Spiral wound structure with more membrane area

Applications

Industrial wastewater High salts wastewater Spiral wound RO/NF concentrates







Spacer Tube RO/NF (STRO/STNF)

STRO/STNF Introduction

ST membrane module type

High pressure type Super high pressure type



Comparison of different membrane construction

	DT	ST	SPIRAL
Construction	Disc tube	Special spiral	General spiral
Feed spacer construction	Open	Trapezoid open	Diamond
Feed spacer thickness (mm)	1.5	0.8-1.2	0.4-0.8
Membrane area (m²)	0.45-9.4	25-29	25-41
Operation pressure (bar)	75-160	75-120	15-41
Pretreatment request	**	***	****
Anti-pollution capacity	****	****	**



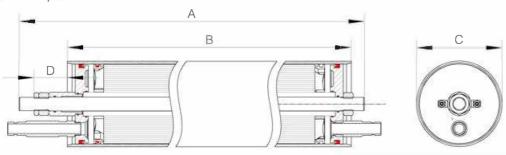
Spacer Tube RO/NF (STRO/STNF)

STRO/STNF High pressure membrane element specification

Туре	ST	RO	STNF
Model	STRO3-8035	STRO5-8042	STNF2-8042
Membrane sheet type	RO3	RO5	NF2
Effective membrane area (m²)	25	27	27
Construction *	Spiral Wound E	lement with GRP Oute	rwrap, Brine Seal
Feed flux range (m³/h)	5.5-	-12	5.5-12
Recommend flux (m³/h)	10	0	10
Permeate flux ** (m³/d)	23	24	25
Stable rejection ** (%)	98.5	99.5	98.0
Minimum rejection (%)	97.5	99.0	96.0
Feed spacer	Special open type (Trapezoid)		oid)
Element Dry Weight(kgs)	18	20	20
Max. element pressure drop (bar)	1.	0	1.0
Max. operation pressure (bar)	90	0	90
Max. operation temperature (℃)	4.	5	45
pH continuous operation	3-1	11	3-11
pH CIP	2-1	12	2-12
Chlorine tolerance (ppm)	≤0	.1	≤0.1

^{*} Brine seal to be installed in flow direction on the low pressure side/element outlet side.

Performance specifications shown above are nominal values. Individual module permeate flow rate may vary based on inlet water condition. Note: We could offer any membrane sheet to make ST membrane module, for example, STRO4-8035, STRO5-8035, STRO1-8042,



Model	8035	8042
Total tie rod length A (mm)	1140	1355
Vessel length B (mm)	1000	1200
Vessel to top of frame D (mm)	85	85
Inlet & outlet connections (inch)	1 inch Victaulic	1 inch Victaulic
Permeate connection (mm)	2xG3/8"-90° elbow for 9mm hose	2xG3/8"-90° elbow for 9mm hose

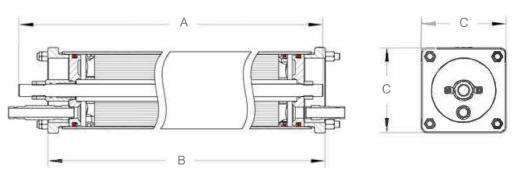
Operation Pressure (bar)	75	90
Membrane module diameter C (mm)	216	220

Spacer Tube RO/NF (STRO/STNF)

STRO-H Super high pressure membrane element specification

Туре		
Model		
Membrane sheet type	RO5	RO6
Effective membrane area (m²)	27	
Construction *	Spiral Wound Element with GR	RP Outerwrap, Brine Seal
Feed flux range (m³/h)	5.5-12	
Recommend flux (m³/h)	10	
Permeate flux ** (m³/d)	24	20
Stable rejection ** (%)	99.5	99.6
Minimum rejection (%)	99.0	99.0
Feed spacer	Special open type (Trapezoid)	
Element Dry Weight(kgs)	20	
Max. element pressure drop (bar)	1.0	
Max. operation pressure (bar)	120	
Max. operation temperature (°C)	45	
pH continuous operation	3-11	
pH CIP	2-12	
Chlorine tolerance (ppm)	≤0.1	

Note: We could offer any membrane sheet to make ST membrane module, for example, STRO4-8042-H, etc.



Model	STRO-8042-H
Total tie rod length A (mm)	1305
Flange interval B (mm)	1230
Flange width C (mm)	240
Inlet & outlet connections (inch)	1 inch Victaulic
Permeate connection (mm)	2 x G3/8"-90° elbow for 9mm hose

^{**} RO3 test condition: 2,000mg/l NaCl solution at 15.5bar applied pressure, 15% recovery, 25 °C; RO5 test condition: 32,000mg/l NaCl solution at 55bar applied pressure, 8% recovery, 25 $^{\circ}$; NF2 test condition: 2,000mg/l MgSO₄ solution at 7bar, 15% recovery, 25 $^{\circ}$ C. There may have about $\pm 15\%$ change for individual module flow rate.

^{*} Brine seal to be installed in flow direction on the low pressure side/element outlet side.

** RO5, RO6 test condition: 32,000mg/l NaCl solution at 55bar applied pressure, 8% recovery, 25 °C, pH=8; There may have about ±15% change for individual module flow rate. Performance specifications shown above are nominal values. Individual module permeate flow rate may vary based on inlet water condition. *** Liquid temperature should less than 30 °C at 120bar pressure.

Spacer Tube RO/NF (STRO/STNF)

STRO-E Economy membrane element specification

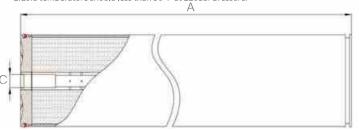
Туре		STRO				
Model	STRO3-8040-E	STRO5-8040-E	STRO6-8040-E			
Membrane sheet type	RO3	RO5	RO6			
Effective membrane area (m²)	27					
Feed flux range (m³/h)	5.5-12					
Recommend flux (m³/h)	10					
Permeate flux ** (m³/d)	25	24	20			
Stable rejection ** (%)	98.5	99.5	99.6			
Minimum rejection (%)	97.5 99.0		99.0			
Feed spacer	Speci	al open type (Trapez	oid)			
Max. element pressure drop (bar)		1.0				
Max. operation pressure (bar)	90	120***	120***			
Max. operation temperature (°C)		45				
pH continuous operation	3-11					
pH CIP	2-12					
Chlorine tolerance (ppm)		≤0.1				

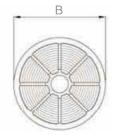
Brine seal to be installed in flow direction on the low pressure side/element outlet side.

** RO3 test condition: 2,000mg/l NaCl solution at 15,5bar applied pressure, 15% recovery, 25°C; RO5, RO6 test condition: 32,000mg/l NaCl solution at 55bar applied pressure, 8% recovery, 25°C, pH=8; There may have about ±15% change for individual module flow rate. Performance specifications shown above are nominal values. Individual module permeate flow rate may vary based on inlet water condition.

*** Liquid temperature should less than 30 °C at 120bar pressure.

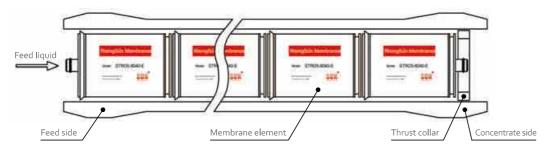
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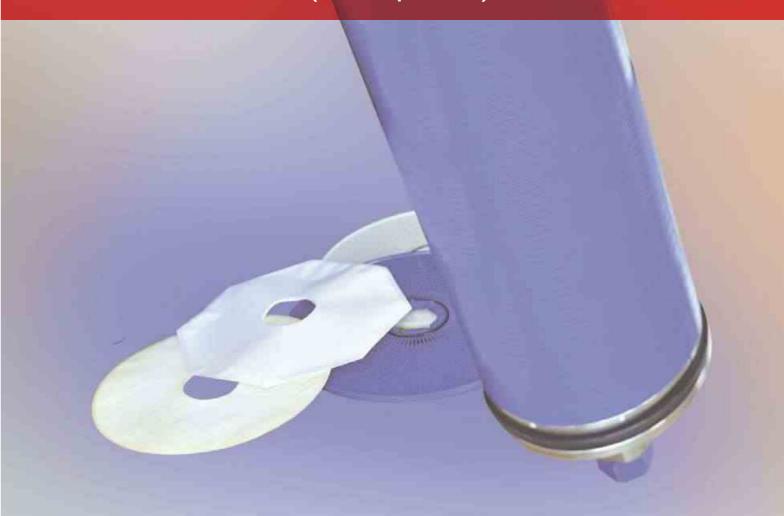
	A (mm)	B (mm)	C (mm)	
STRO-E	1016	201	29 I D	

STRO-E using diagram





More inexpensive disc tube high pressure RO/NF (DTRO/DTNF)

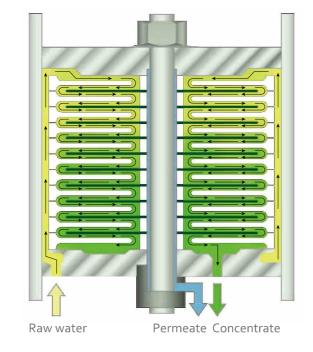




Disc Tube RO/NF (DTRO/DTNF)

DTRO/DTNF Introduction

Our Disc Tube membrane module includes DTRO and DTNF by using different kinds of membrane sheet. The Disc Tube module consists of membrane stacks, which are housed in an 8inch high pressure vessel and assembled on a center tie rod and using stainless steel end flanges.



Features

High strength design, up to 16 obar operation pressure

Open channel configuration enables low flow resistance and low concentration polarization

Open channel reduced risks of clogging and crystallization

High salt rejection and high recovery rates (up to 90%-95%)

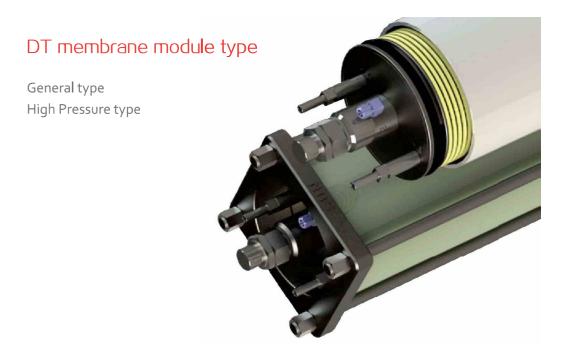
Application fields

Landfill leachate
High concentration of industrial waste water
Spiral wound RO/NF concentrates
Industrial high salts water

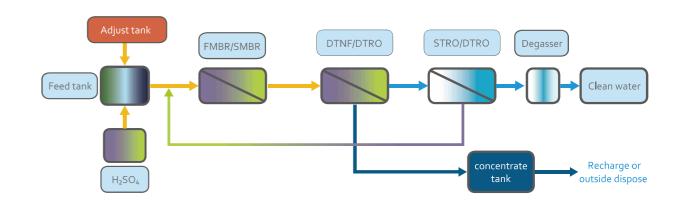


Disc Tube RO/NF (DTRO/DTNF)

DTRO/DTNF Introduction



A typical process diagram



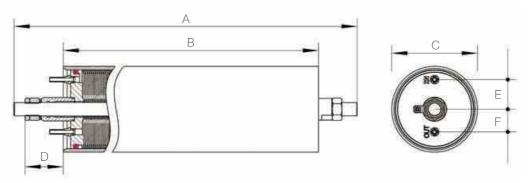


Disc Tube RO/NF (DTRO/DTNF)

DTRO/DTNF High pressure membrane module specification

Туре	דם	DTNF	
Model	SP-DTRO3-8042	SP-DTRO5-8042	SP-DTNF-8042
Membrane sheet model	RO3	RO5	NF2
Membrane cushion qty.	209	209	209
Membrane area (m²)	>9.4	>9.4	>9.4
Feed flux range (L/H)	500-1200	500-1200	500-1200
Permeate flux ** (L/H)	420	400	450
Stable rejection ** (%)	98.5	99.5	98
Min. rejection (%)	97.5	99	96
Hydraulic disc material	ABS	ABS	ABS
Vessel material	FRP	FRP	FRP
Operation pressure (bar)	75	90	90
Max. element pressure drop (bar)	9	9	9
Max. operation temperature (°C)	40	40	40
Chlorine tolerance (ppm)	<0.1	<0.1	<0.1
pH continuous operation	3-11	3-11	3-11
Chemical cleaning pH@40°C	2-12	2-12	2-12

^{**} RO3 test condition: 2,000mg/l NaCl solution at 15.5bar applied pressure, 25 $^{\circ}$; RO5 test condition: 32,000mg/l NaCl solution at 55bar applied pressure, 25 $^{\circ}$; NF2 test condition: 2,000mg/l MgSO4 solution at 7bar, 25 $^{\circ}$. Permeate flux and stable rejection may vary based on inlet water condition. There may have about \pm 20% change for individual module permeate flux.



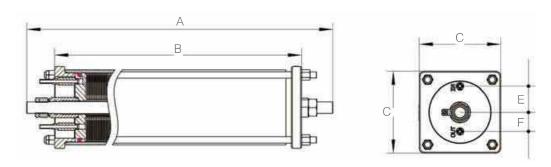
Operation Pressure (bar)	75	90		
Total module length A (mm)	1400	1400		
Vessel length B (mm)	1150	1150		
Module diameter C (mm)	216	220		
Vessel to top of frame D (mm)	98	98		
Inlet to flange center distance E (mm)	76	76		
Outlet to flange center distance F (mm)	56	56		
Inlet & outlet connections diameter (mm)	12	12		
Permeate connection (mm)	1 x G3/8"-90° elbow for 9mm hose			

Disc Tube RO/NF (DTRO/DTNF)

DTRO-H Super high pressure membrane module specification

Туре	DTF	RO-H
Model	SP-DTRO5-8042-H	SP-DTRO6-8042-H
Membrane sheet model	RO5	RO6
Membrane cushion qty.	209	209
Membrane area (m²)	>9.4	>9.4
Feed flux range (L/H)	500-1200	500-1200
Permeate flux ** (L/H)	400	320
Stable rejection ** (%)	99.5	99.6
Min. rejection (%)	99	99
Hydraulic disc material	ABS	ABS
Vessel material	FRP	FRP
Operation pressure (bar)	120	160
Max. element pressure drop (bar)	9	9
Max. operation temperature (${}^{\circ}\!$	40	40
Chlorine tolerance (ppm)	<0.1	<0.1
pH continuous operation	3-11	3-11
Chemical cleaning pH@40 °C	2-12	2-12

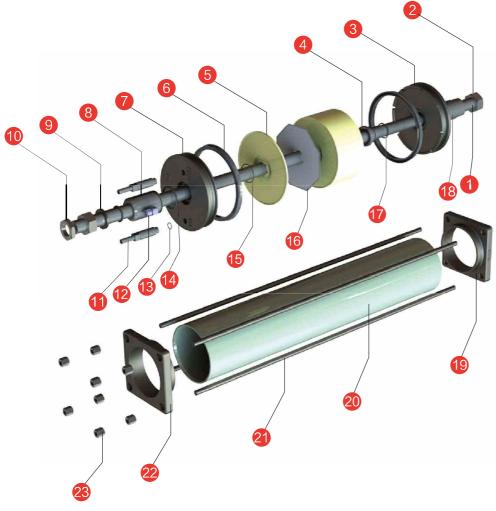
^{**} RO5, RO6 test condition: 32,000 mg/l NaCl solution at 55 bar applied pressure, 25°C ; Permeate flux and stable rejection may vary based on inlet water condition. There may have about $\pm 20\%$ change for individual module permeate flux.



Operation Pressure (bar)	120	160				
Total module length A (mm)	1400					
Two flanges distance B (mm)	1225					
Flange width C (mm)	240					
Inlet to flange center distance E (mm)	76					
Outlet to flange center distance F (mm)	center distance F (mm) 56					
Inlet & outlet connections diameter (mm)	12					
Permeate connection (mm)	1 x G3/8"-90° elb	ow for 9mm hose				

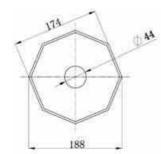
Disc Tube RO/NF (DTRO/DTNF)

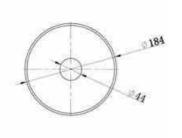
DTRO/DTNF membrane module structure

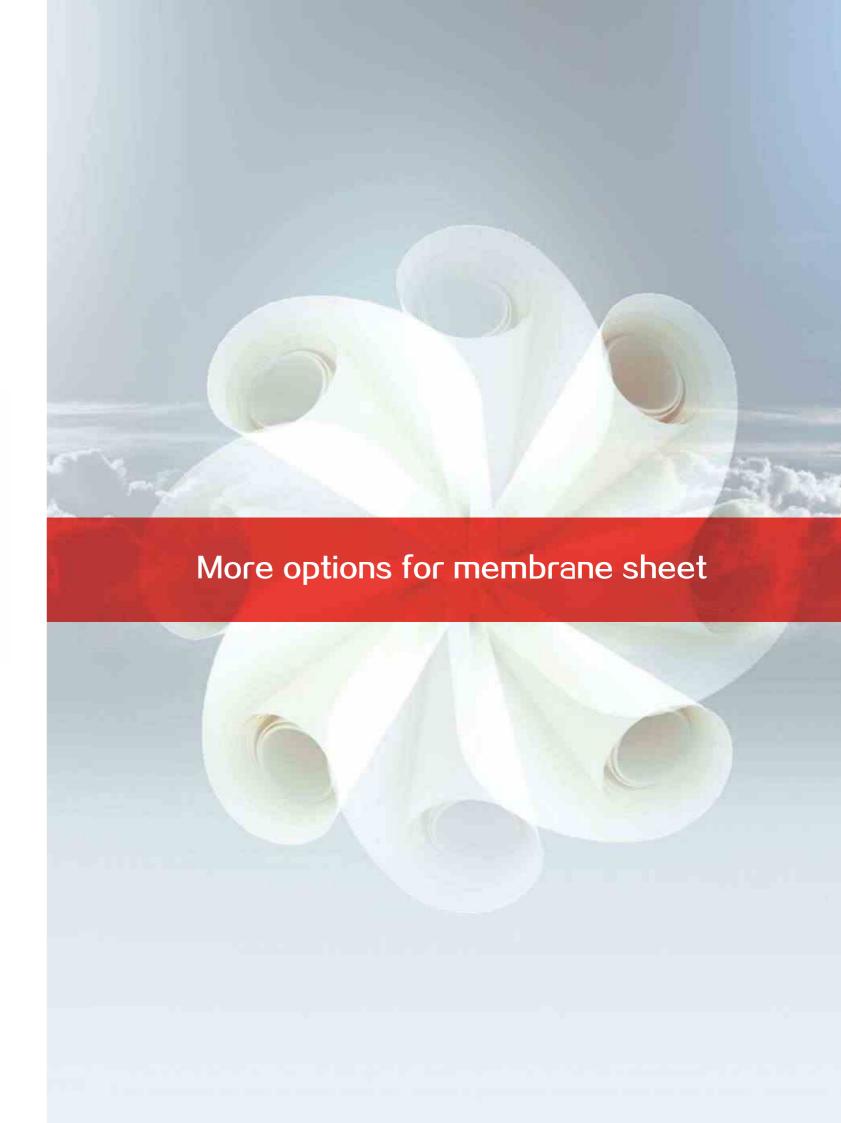


Item	Name	Item	Name	Item	Name	Item	Name
1	Tie rod	7	End flange	13	O-ring 14-2	19	Reinforced top flange
2	Thick nut	8	Screwing tie rod	14	O-ring 52-4	20	Membrane vessel
3	Top flange	9	Tie rod gasket	15	O-ring 48-2	21	Reinforced rod
4	Distance fitting	10	Thin nut	16	Membrane cushion	22	Reinforced end flange
5	Hydraulic disc	11	Inlet/Outlet connection	17	O-ring 39-3	23	Reinforced nut
6	Lip seal	12	Permeate connector	18	Screwing tie rod		

DTRO membrane cushion dimensions









Flat sheet membrane

We offer UF, MF, NF, RO flat sheet membrane with various MWCO and chemical, and Ion Exchange Membrane sheet. All membrane derived from USA. High chemical stability, high separation efficiency, long service life, less membrane pollution.

Membrane materials

Polyether sulfone (PES)

Polysulfone (PS)

Polyvinylidene fluoride (PVDF)

Polyacrylonitrile (PAN)

Polyamide (PA)

Cellulose (CA)

Regenerated cellulose (RC)

Benefits

High thermal and chemical resistance

Precise MWCO

High flux capacity

Fouling resistant

Long service life

Acid/caustic resistant

High temperature resistant

RO membrane	Stable Rejection (%)	Flux rate (LMH)	Replacement reference	Typical applications
RO1	99.5	45	BW30	
RO2	99.2	55	LE	Water treatment;
RO3	99.5	50	XFR	Specific liquid concentration;
RO4	99.4	42	SW30	Sea water desalination;
RO5	99.7	47	SW30ULE	Wastewater treatment; etc.
RO6	99.8	30	SW30HR	

RO1, RO3 test condition: 2,000ppm NaCl, 225psi(1.55MPa), 25 °C; RO2 test condition: 2,000ppm NaCl, 150psi(1.03MPa), 25 C; RO4, RO5, RO6 test condition: 32,000ppm NaCl, 800psi(5.5MPa), 25 C.

NF membrane	Stable Rejection (%)	Flux rate (LMH)	Replacement reference		Typical applications
NF1	≥99.0	43	NF:	90	
NF2	≥99.0	42	N	F	Soft water;
NF3	≥97.0	55	NF2	270	Acid and caustic recovery; Precious-metals recovery;
NF4	92.0-95.0	50	— GE — DI	DL	Dye concentration, desalination;
NF5	≥98.5	38	— GE	DK	Whey desalination;
NF6	≥90.0	18	SelRO N	/IPS-34	Antibiotic concentration; Polysaccharide desalination;
NF7	85.0-95.0	60	XN	45	BOD/COD removal; etc.
NF8	60.0-85.0	65	UA	60	

NF1-NF3 test condition: 2,000ppm MgSO4, 70psi(0.48MPa), 25 $^{\rm C}$; NF4, NF5, NF7, NF8 test condition: 2,000ppm MgSO4, 110psi(0.76MPa), 25 $^{\rm C}$; NF6 test condition: 2,000ppm NaSO4, 142psi(1.0MPa), 25 $^{\rm C}$.







Flat sheet membrane

UF membrane	Membrane material	MWCO (Da l ton)	Flux rate (LMH) @ 25 °C ,0.35MPa	Replacement reference		Typical applications
UA001	D.4	1,000	60*	. CF	GE	
UA003	PA	3,500	65*	GE	GK	
UE001		1,000	15**	"MICRODYN	NP030	
UE003		3,000	75**	NADIR"	NP010	
UE005		5,000	100	KOCH	HFK-328	
				GE	PT	Color removal; Chondroitin sulfate
UE008		8,000	130	GE	GM	concentration;
				KOCH	HFK-131	Antibiotics, protein &
UE010	PES	10,000	150	GE	PW	polypeptide
				UP01	10	concentration; Enzyme
UE020		20,000	200	UP02	20	concentration;
		20,000		PE02	20	WPC/WPI;
UE030		30,000	240	UH030		Purification of
UE050		50,000	260	UH050		antibiotics & vaccines; Recovery of whey
US020	PS	20,000	280	PS2	0	protein,
US050		50,000	350	US10	00	gelatin, enzyme;
UF050		50,000	400	КОСН	HFM-100	Electrocoat paint
UF100	PVDF	100,000	500		HFM-300	recovery; Cell harvesting or
UN010		10,000	150	PA5	0	biomass;
UN050	PAN	50,000	400	PA20	00	Beverage clarification;
UN100		100,000	450	PA400		Pretreatment for RO/NF; etc.
UR030	RC	30,000	250	ALFA LAVAL RC70PP		NO/MI, etc.
UR100		100,000	350			
UC005		5,000	150		14529	
UC010	RC	10,000	200	STARIOUS	14539	
UC050		50,000	350		14549	

MF membrane	Membrane material	Pore size (µm)	Flux rate (LMH) @ 25 C ,0.35MPa	Replacement reference	Typical applications
ME005	DEC	0.05	>280	MICRODYN NADIR MP00	5 MBR industry; Biotech/Pharmaceutical;
ME010	PES	0.10	>320	KOCH MFK-603	Microbial removal;
MF010		0.10	>500	TORAY	Protein separation; Antibiotic clarification;
MF022	PVDF	0.22	>1000	KUBOTA MBR	Enzyme clarification; Pretreatment for RO/NF;
MF045		0.45	>1500	_	etc.

Membrane character	Funcational group	exchange capacity(meq/g)	Replacement reference		Typica l applications
Anion Exchange	Quaternary Ammonium	1.0±0.1	MI	AMI-7001	The anode & cathode electrocoating process; EDI, etc.
		0.9	LANXESS	IONAC MA-3475	
		1.0	SYBRON	IONAC MA-7500	
CE1 Cation CE2 Exchange	Su l fonic Acids	1.6±0.1	MI	CMI-7000	
		1.4	LANXESS SYBRON	IONAC MC-3470	
	Anion Exchange	Anion Quaternary Ammonium Cation Sulfonic	$ \begin{array}{c cccc} \textbf{character} & \textbf{group} & \textbf{capacity(meq/g)} \\ \hline \textbf{Anion} & \textbf{Quaternary} & & & & & \\ \textbf{Exchange} & \textbf{Ammonium} & & & & & \\ \hline \textbf{Cation} & \textbf{Sulfonic} & & & & & \\ \hline \textbf{Cation} & \textbf{Sulfonic} & & & & & \\ \hline \end{array} $	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	character group capacity(meq/g) reference Anion Exchange Quaternary Ammonium 0.9 LANXESS IONAC MA-3475 1.0 SYBRON IONAC MA-7500 Cation Exchange Sulfonic Acids 1.6 ± 0.1 MI CMI-7000 Exchange Acids 1.6 LANXESS IONAC MC 2470

^{1.} The above data may vary but will be no more than 15% below the value shown; Products specifications may vary as design revisions take place.

2. The standard width of membrane sheet is 40inch, sample is available.



Intellectual properties

RisingSun Membrane speed up the progress through continuous investment in membrane technology research and development to improve the performance of the current products and develop new products for emerging industries. At present, we have obtained a wide range of intellectual property rights and some membrane industrial certifications.

Trademark

RisingSun Membrane SUN (picture)













On site application pictures



FMBR for municipal sewage





SMBR for alkali wastewater



SMBR container for industrial wastewater



STRO for high salt water



DTRO for leachate wastewater



FMBR container for domestic wastewater



SMBR for industrial wastewater